TABLE OF CONTENTS

PERIOD I - THURSDAY, MAY 22, 2:00 - 4:00 P.M.

A. GENERAL INTEREST

Moderator - Dorothy L. Biggs, Cutter Laboratories.

THE ERROR IN MEASUREMENT by Thomas A. Budne, Control Statistician, Quality Control Division, E. R. Squibb & Sons, New Brunswick, New Jersey.---------- 331

B. A RECEIVING INSPECTION DEPARTMENT

Moderator - John A. Henry, Professor of Mechanical Engineering, University of Illinois.

A COMPLETE STORY OF THE OPERATION OF A RECEIVING INSPECTION DEPARTMENT by Archie R. Jackson, Director of Quality Control, Allen B. Wrisley Company, Chicago, Illinois.---------- 291

C. PRECISION MANUFACTURE

Moderator - Paul C. Clifford, Associate Professor, Montclair State Teachers College.

QUALITY CONTROL IN PRECISION MANUFACTURE by O. W. Hitchcock, Quality Manager, Scintilla Magneto Division, Bendix Aviation Corporation, Sidney, N. Y.---------- 297

NARROW LIMIT GAGING by Ellis R. Ott, Chairman, Department of Mathematics, University College, Rutgers University, New Brunswick, New Jersey
and
A. B. Mundel, Chief Engineer, Quality Control and Inspection, Sonotone Corporation, Elmsford, New York---------- 321

E. CHEMICAL INDUSTRY

Moderator - Roland H. Noel, Director of Product Coordination, Bristol Laboratories Inc.

EFFECT OF MEASUREMENT ERROR ON CHEMICAL PROCESS CONTROL by Carl A. Bennett, Head, Statistics Unit, General Electric Company, Nucleonics Department, Hanford Works, Richland, Washington.--- 337

THE STATISTICAL APPROACH TO BULK SAMPLING PROBLEMS by B.H. Lloyd, P. Eng., Engineer Specialist in Statistics, Canadian Industries, Limited, Montreal, Canada---------- 305

F. AIRCRAFT INDUSTRY

Moderator - Dorian Shainin, Chief Inspector, Hamilton Standard Division, United Aircraft Corporation.

QUALITY CONTROL TECHNIQUES IN THE AIRCRAFT INDUSTRY by H. Earle Moore, Quality Control Manager, McDonnell Aircraft Corporation St. Louis, Missouri---------- 409

A SURVEY OF THE APPLICATION OF MIL-STD-105A IN THE AIRCRAFT AND ASSOCIATED INDUSTRIES by Mr. Fay Carlson, Supervisor of Statistical Methods, Sundstrand Machine Tool Co., Rockford, Illinois------ 73

G. TEXTILE INDUSTRY

Moderator - Robert R. Jones, Quality Control Superintendent, Bigelow-Sanford Carpet Co.,Inc.

CONTROLLING THE CONTROL LABORATORIES IN A CHEMICAL FIBER MANUFACTURING PLANT by John H. Reynolds, Technical Control Statistician, Celanese Corporation of America, Rome, Georgia---------- 433

QUALITY CONTROL IN THE STAPLE YARN MANUFACTURING INDUSTRY by D. S. Hamby, Assistant Professor, School of Textiles, North Carolina State College, Raleigh, North Carolina---------- 443

PERIOD II - FRIDAY, MAY 23, 10:00 - 12:00 A.M.

A. GENERAL INTEREST

Moderator - C. E. Fisher, Member of Technical Staff, Bell Telephone Laboratories.

THE TECHNIQUE OF PREVENTING DEFECTS by Leonard A. Seder, Chief Quality Control Engineer, Gillette Safety Razor Company, Boston, Mass.---------- 345

CONTROL CHARTS USING MIDRANGES AND MEDIANS-ABSTRACT by Enoch B. Ferrell, Switching Research Engineer, Bell Telephone Laboratories ---------- 419

B. AN EVALUATION OF THE USE OF MIL-STD-105A

Moderator - Besse B. Day, Principal Statistician, U.S. Naval Engineering Experiment Station.

APPLICABILITY AND INAPPLICABILITY OF MIL-STD-105A by John W. W. Sullivan, Metallurgist, American Iron and Steel Institute, New York, N.Y.---------- 275

C. FACTORY OPERATION AND THE GAGE LABORATORY

Moderator - Francis B. Murphy, Johnson Gage Company

THE USE OF AVERAGE AND RANGE CHARTS TO CONTROL MATERIAL CONSUMPTION by Howard R. Bolton, Assistant Superintendent of Inspection, Harrison Radiator Division, General Motors Corporation, Lockport, New York---------- 377

THE GAGE LABORATORY, ITS EQUIPMENT AND FUNCTION, TO ACCOMPLISH PRECISION--AN EVER-ASCENDING SPIRAL TOWARD PERFECTION.by Clifford A. Wallace, Director of Quality Control, Eastman Kodak Company, Camera Works, Rochester, New York---------- 281

D. QUALITY CONTROL EDUCATION

Moderator - A. C. Richmond, General Supervisor Inspection Methods Research, International Harvester Co.

A SURVEY AND EVALUATION OF TYPES OF QUALITY CONTROL EDUCATION by John A. Henry, Professor of Mechanical Engineering, University of Illinois, Urbana, Illinois---------- 203

THE NEED FOR STATISTICAL QUALITY CONTROL IN ENGINEERING EDUCATION by Edwin G. Olds, Professor of Mathematics, Carnegie Institute of Technology, Schenley Park, Pittsburgh 13, Pennsylvania----- 65

E. CHEMICAL INDUSTRY

Moderator - Hugh M. Smallwood, Research Chemist, U.S. Rubber Co., General Laboratories.

SOME USES OF STATISTICS IN THE PLANNING OF EXPERIMENTS by Charles A. Bicking, Ordnance Engineer, Research and Development Division Office of the Chief of Ordnance, Department of Defense, Washington, 25, D.C.---------- 265

F. ELECTRONICS AND ELECTRICAL INDUSTRY

Moderator - Fred Trowbridge, Quality Control Engineer, Sentinel Radio Corp.

VENDOR CERTIFICATION by M.E. King, Engineer, Quality Control Division, Bureau of Ordnance, Navy Department---------- 251

EXAMPLES OF VENDOR CERTIFICATION by August B. Mundel, Chief Engineer, Quality and Inspection Division, Sonotone Corporation Elmsford, New York---------- 361

QUALITY CONTROL TECHNIQUES FOR ELECTRONICS COMPONENTS by Dr. Harry G. Romig, Quality Manager, Hughes Aircraft Company, Division Hughes Tool Company, Culver City, California---------- 257

G. STEEL FURNACE AND FOUNDRY INDUSTRY

Moderator - Walter L. Hodapp, Supervisor of Wiremill Metallurgical Laboratory, Crucible Steel Co. of America.

QUALITY CONTROL OF STEEL MANUFACTURE by Richard H. Ede, Process Metallurgist, Chicago District, United States Steel Company, Chicago 90, Illinois---------- 421

FOUNDRY QUALITY CONTROL by Allen A. Evans, Foundry Quality Control Engineer, International Harvester Company, Indianapolis Works, Indianapolis, Indiana---------- 381

PERIOD III - FRIDAY, MAY 23, 3:00 - 5:00 P.M.

A. GENERAL INTEREST

Moderator - Julian H. Toulouse, Chief Engineer, Quality and Specification Department, Owens-Illinois Glass Co.

SOME PROBLEMS IN SAMPLING ACCOUNTING PROCEDURE by Howard L. Jones, General Superintendent of Statistics, Illinois Bell Telephone Company, Chicago 6, Illinois---------- 209

PROBABILITY STATISTICS APPLIED TO THE CONTROL OF TAX-RETURN OPERATIONS by A.C. Rosander, Mathematical Statistician, Bureau of Internal Revenue, Washington, D. C.---------- 193

B. MIL-Q-5923A

Moderator - F.J. Halton, Jr., Assistant to the President, Deere & Company.

AF QUALITY CONTROL SPECIFICATION MIL-Q-5923A (USAF) PROVIDES A DEFINITE STANDARD by Walter G. Bain, Brigadier General, USAF Chief, Quality Control Division, Headquarters, Air Materiel Command, Dayton, Ohio---------- 177

MILITARY INSPECTION IN THE AERONAUTICAL FIELD by J.H. Sidebottom, Chairman, Aircraft Industries Association, Secretary, AIA Inspection Committee, Washington 5, D.C.---------- 41

C. ENGINEERING, STAMPING INDUSTRY

Moderator - Kenneth Rosengren, Quality Manager, Houdaille-Hershey Corporation, Buffalo.

QUALITY CONTROL MEANS LESS SALVAGE AND SCRAP by Robert B. Griffith, Quality Control Manager, Bossert Company, Division of Timken-Detroit Axle Co., Utica, New York---------- 153

D. SELLING QUALITY CONTROL

Moderator - Ellis R. Ott, Professor of Mathematics, Rutgers University.

ACHIEVING QUALITY-MINDEDNESS THROUGH EMPLOYEE COMMUNICATIONS by H.E. Thompson, Manager of Quality Control, Anaconda Wire and Cable Company, Hastings on Hudson, New York---------- 137

USING TRAINING CONFERENCES AS A QUALITY CONTROL CATALYST by Paul C. Clifford, Professor Mathematics, Montclair State Teachers College, Montclair, New Jersey---------- 35

E. MATHEMATICAL STATISTICS

Moderator - Max Astrachan, Professor of Statistics, USAF Institute of Technology.

DESIGNING EXPERIMENTS TO ISOLATE SOURCES OF VARIATION by D.B. DeLury Director, Department of Mathematical Statistics, Ontario Research Foundation, Toronto, Canada---------- 147

FUNDAMENTAL PRINCIPLES OF SEQUENTIAL ANALYSIS by Irving W. Burr, Professor of Mathematics and Research Associate in Statistical Laboratory, Purdue University, Lafayette, Ind. ---------- 129

SOME PROBLEMS IN SAMPLING ACCOUNTING PROCEDURE by Howard L. Jones, General Superintendent of Statistics, Illinois Bell Telephone Company, Chicago 6, Illinois---------- 209

PROBABILITY STATISTICS APPLIED TO THE CONTROL OF TAX-RETURN OPERATIONS by A.C. Rosander, Mathematical Statistician, Bureau of Internal Revenue, Washington, D. C.---------- 193

B. MIL-Q-5923A

Moderator - F.J. Halton, Jr., Assistant to the President, Deere & Company.

AF QUALITY CONTROL SPECIFICATION MIL-Q-5923A (USAF) PROVIDES A DEFINITE STANDARD by Walter G. Bain, Brigadier General, USAF Chief, Quality Control Division, Headquarters, Air Materiel Command, Dayton, Ohio---------- 177

MILITARY INSPECTION IN THE AERONAUTICAL FIELD by J.H. Sidebottom, Chairman, Aircraft Industries Association, Secretary, AIA Inspection Committee, Washington 5, D.C.---------- 41

C. ENGINEERING, STAMPING INDUSTRY

Moderator - Kenneth Rosengren, Quality Manager, Houdaille-Hershey Corporation, Buffalo.

QUALITY CONTROL MEANS LESS SALVAGE AND SCRAP by Robert B. Griffith, Quality Control Manager, Bossert Company, Division of Timken-Detroit Axle Co., Utica, New York---------- 153

D. SELLING QUALITY CONTROL

Moderator - Ellis R. Ott, Professor of Mathematics, Rutgers University.

ACHIEVING QUALITY-MINDEDNESS THROUGH EMPLOYEE COMMUNICATIONS by H.E. Thompson, Manager of Quality Control, Anaconda Wire and Cable Company, Hastings on Hudson, New York---------- 137

USING TRAINING CONFERENCES AS A QUALITY CONTROL CATALYST by Paul C. Clifford, Professor Mathematics, Montclair State Teachers College, Montclair, New Jersey---------- 35

E. MATHEMATICAL STATISTICS

Moderator - Max Astrachan, Professor of Statistics, USAF Institute of Technology.

DESIGNING EXPERIMENTS TO ISOLATE SOURCES OF VARIATION by D.B. DeLury Director, Department of Mathematical Statistics, Ontario Research Foundation, Toronto, Canada---------- 147

FUNDAMENTAL PRINCIPLES OF SEQUENTIAL ANALYSIS by Irving W. Burr, Professor of Mathematics and Research Associate in Statistical Laboratory, Purdue University, Lafayette, Ind. ---------- 129

F. FOOD INDUSTRY

Moderator - F. V. Kenney, Assistant Technical Director, P. Ballantine & Sons.

THE USE OF STATISTICS IN FOOD PROCESSING by Stephen Harrison, Biometrician, Research Laboratories, Kraft Foods Company, Glenville, Illinois---------- 121

G. AUTOMOTIVE INDUSTRY

Moderator - J. Clayton Knapp, Superintendent Quality Control Ford Motor Company of Canada Limited.

PRESSED METAL - IN PROCESS CONTROL TECHNIQUES by Glenn U. Hinds, Statistical Quality Control Engineer, Buick Motor Division, General Motors Corporation, Flint, Michigan---------- 105

ENGINEERING THE INSPECTION OF INDUSTRIAL PROCESS by Nelson G. Meagley, Manager, Statistical Quality Control, Willys-Overland Motors, Inc., Toledo, Ohio---------- 397

PERIOD IV - SATURDAY, MAY 24, 9:30 - 11:30 A.M.

A. GENERAL INTEREST

Moderator - Leonard A. Seder, Chief Quality Control Engineer, Gillette Safety Razor Company.

INDUSTRIAL TRAINING OF QUALITY ENGINEERS AND SUPERVISORS by Edward A. Reynolds, Quality Manager, Conmar Products Corporation Newark, New Jersey---------- 97

THE OPERATOR IS INTERESTED by J. Frederick Verigan, Quality Control Engineer, Atlas Powder Company, Explosives Department, Tamaqua, PA. 89

B. INSPECTION

Moderator - Roy A. Wylie, Quality Control Engineer, Woodward Governor Company.

THE HAMILTON STANDARD CONTINUOUS LOT PLOT PLAN by Truman W. Read, Assistant to Chief Inspector, Technical, Hamilton Standard Division, United Aircraft Corp., East Hartford, Conn.--------- 17

VOSP - A NEW INVENTION FOR AVERAGING OUT HUMAN OPINION IN VISUAL INSPECTION by Dorian Shainin, Chief Inspector, Hamilton Standard Division, United Aircraft Corp., East Hartford, Conn.--------- 25

C. HISTORY, PSYCHOLOGY, AND HUMAN BEINGS

Moderator - Raymond S. Saddoris, Director of Quality, A.O. Smith Corporation.

THE HUMAN FACTOR IN QUALITY CONTROL by Paul J. Mundie, Consulting Psychologist, Humber and Mundie, Milwaukee 2, Wisconsin------- 185

EARLY DEVELOPMENT OF THE STATISTICAL METHOD OF SAMPLING IN INDUSTRY by George L. Diggles, Manager, Lamp Factory Inspection Services, Electrical Testing Laboratories, Inc., New York, N.Y.---------- 81

D. TEXTILE MACHINERY INDUSTRY

Moderator - John F. Greacen, Chief Inspector, The Bristol Company.

APPLICATIONS OF STATISTICAL QUALITY CONTROL IN A MACHINE SHOP MANUFACTURING TEXTILE MACHINERY by J. T. MacDougall, Chief Inspector Saco-Lowell Shops, Biddeford, Maine---------- 171
and
W. G. Cunningham, Quality Control Supervisor, Saco-Lowell Shops, Biddeford, Maine---------- 171

E. PULP AND PAPER INDUSTRY

Moderator - Howard L. Jones, General Supervisor of Statistics, Illinois Bell Telephone Company.

THE QUALITY CONTROL ENGINEER IN THE PULP AND PAPER INDUSTRY by W. R. Purcell, Quality Control Manager, Brown Company, Berlin New Hampshire---------- 51

STATISTICAL COST CONTROL IN THE PAPER INDUSTRY by Carl E. Noble Superintendent of Customer Acceptance Laboratories, Kimberly-Clark Corporation, Neenah, Wisconsin---------- 9

F. ELECTRONICS AND ELECTRICAL INDUSTRY

Moderator - Dean K. Richman, Division Manager of Quality Control, Sylvania Electric Products Inc., Buffalo.

SPECIAL APPLICATIONS FOR QUALITY CONTROL CHARTS by Wyatt H. Lewis Manager of Quality Control, Ontario Plant, General Electric Co. Ontario, California---------- 1

THE CONSUMER-VENDOR RELATIONSHIP - A MUTUAL RESPONSIBILITY by J. Philip Worth, Chief Inspector For Electrolux Corporation, Old Greenwich, Conn.---------- 365

G. AUTOMOTIVE INDUSTRY

Moderator - W. H. Coughlin, Assistant Quality Manager, Thompson Products, Inc.

VENDOR QUALITY LEVEL CERTIFICATION by Robert M. Currie, Ass't Mgr. Analysis Department, Quality Control - Mfg. Staff, Ford Motor Company, Dearborn, Michigan---------- 393